


NOTES: (UNL)

- 1) REMOVE ALL BURRS & SHARP EDGES TO 0,5x45° MAX.
- 2) SCREW THREADS TO ISO 261
- 3) SURFACE TEXTURE: 3,2  
(Ra TO ISO 1302) 


4) ALL INTERNAL RADII 0,8 MAX.

MATERIAL:
MILD STEEL PAINTED WHITE

TOLERANCES UNLESS OTHERWISE STATED					
LINEAR	0	21	201	1001	3001
	TO	TO	TO	TO	TO
	20	200	1000	3000	$\infty$
	+0.5	+1	+2	+3	+5
ANGLES	±1°				

TEST/DRAWING STATUS	ACTIVE:	SIGN:	DATE:
INFORMATION ONLY			
FOR 3rd. PARTY APPROVAL			
PERMIT MATERIAL ORDER			
FOR MANUFACTURE			
AS BUILT			
SUPERSEDED			

BRACKET DETAIL AS BUILT	F	—	ID			GDL	92-12-8
PALLET RAIL LENTGH UPDATED WITH 250mm	E	—	ID			GDL	92-10-15
REMOVAL OF TLCN TRUCK LOCK ASSY	D	—	ID			GDL	92-7-27
ADDED GUSSET PLATES TYP 10 PL.	C	—	ID			GDL	92-7-13
	B	—	ID			GDL	92-3-30
REVISION DETAILS	ISS	C/NOTE	DRAWN	CHECK	APPR	P.OFF.	DATE

		
		TO SABS 0111
	DISC NO/FILE NAM	VTFOF070

ME	IST
	DRG NO : VT SCALE : 1:1

TITLE : TROLLEY									
SHROUD/PALLET									
ISSUE	A	B	C	D	E	F			
FO-70000-122				SHT 1		OF		1	
WHEN PLOTTED ON UNLESS OTHERWISE STATED									A1